

AHT200 Leeb Hardness Tester



Application fields

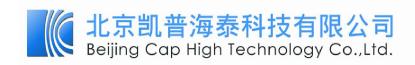
- The assembled machinery and permanently installed parts
- Die cavity of molds
- Heavy work piece
- Failure analysis of pressure vessel, steam turbo-generator set and other equipment
- Narrow testing space where work piece installed
- Bearings and other parts

Technical Specification

Hardness scale	HL, HB, HRB, HRC, HRA, HV, HS		
Memory	• Data memory: $48 \sim 600$ groups (impact times: $32 \sim 1$)		
Measuring range	Refer to "wide measuring range of TIME hardness testers"		
Accuracy	and "testing accuracy and repeatability" below		
Standard Impact Device	D		
Optional Impact Devices	DC, D+15, G, C, DL		
Max. Workpiece Hardness			
Min. Radius of Workpiece (convex/concave)			
Min. Workpiece weight	Refer to "Technical specification of impact devices" below		
Min. Workpiece thickness			
Min. thickness of hardened layers			
Power	2*1.5V		
Continuous Working time	approx. 100 h (without back light on)		
Display	LCD, 128×64 matrix LCD		
Operating temperature	-10℃~40℃		
Humidity	≤90%		
Dimensions	$132 \times 82 \times 33$ mm (main unit)		
Weight	approx. 0.6kg (main unit);		

Standard Configuration:

	No.		
	1	Main unit	1
Standard Delivery	2	D type impact device	1
	3	Small supporting ring	1
	4	Nylon brush (A)	1
	5	High value Leeb test block	1
	6	Communication cable	1
	7	AHT-200 DataView Software	1



Additional	1	Printer			
	2	Nylon brush (II)		In case of choosing G type	
				impact device	
Optional	3	Various non-conventional type of		See table 3	
Delivery	3	impact devices		See table 3	
	4	Various non-conventional type of		Can table 4	
		impact supporting ring		See table 4	

No.	Code	Туре	Sketch of non conventional supporting ring	Remarks
1	03-03.7	Z10-15		For testing cylindrical outside surface R10~R15
2	03-03.8	Z14.5-30		For testing cylindrical outside surface $R14.5 \sim R30$
3	03-03.9	Z25-50	ı	For testing cylindrical outside surface $R25 \sim R50$
4	03-03.10	HZ11-13		For testing cylindrical inside surface $R11 \sim R13$
5	03-03.11	HZ12.5-17		For testing cylindrical inside surface $R12.5 \sim R17$
6	03-03.12	HZ16.5-30		For testing cylindrical inside surface $R16.5$ \sim $R30$
7	03-03.13	K10-15		For testing spherical outside surface $SR10\sim$ $SR15$
8	03-03.14	K14.5-30		For testing spherical outside surface $SR14.5 \sim SR30$
9	03-03.15	HK11-13		For testing spherical inside surface $SR11 \sim SR13$
10	03-03.16	HK12.5-17		For testing spherical inside surface SR12.5 \sim SR17
11	03-03.17	HK16.5-30	D D	For testing spherical inside surface SR16.5 \sim SR30
12	03-03.18	UN		For testing cylindrical outside surface, radius adjustable $R10\!\sim\!\infty$